



**UL's Transition Plan for Programmable Logic Controllers (PLCs)
from UL 508 to UL 61010-2-201**

Dear Customer,

Your industry has requested harmonization of requirements with respect to PLC related standards. UL, in collaboration with members of industry for the standards for Industrial Control Equipment, UL 508, is planning to change the safety standard used for PLCs from UL 508 to the new standard for PLCs based on a new IEC standard that is currently in the final draft stage prior to publication, IEC 61010-2-201. This new Standard will form the basis of a new North American harmonized standard, UL61010-2-201.

The purpose of this letter is to inform you of changes in UL's certification program related to UL 61010-2-201. These changes will affect all new and currently certified devices under the following CCNs: NRAQ, NRAQ2, NRAQ7 and NRAQ8.

The below tabulation summarizes the tentative scheduled publication dates of the subject Standards:

Tentative Publication Date	Standard
August, 2012	IEC 61010-2-201
January, 2014	UL 61010-2-201

Action Required

There is no required action at this time.

Additionally, please note that several categories within UL 508, The Standard for Industrial Control Equipment, has been harmonized with selected IEC Standards (e.g. UL 60947). Please visit the [UL 60947 Transition website](#) for additional details.

If you have any questions related to the above, please contact Mr. Salvatore Porcillo at Salvatore.Porcillo@ul.com or at 631.546.2620.

We appreciate your business and look forward to working with you for all of your product certification and testing needs.

Sincerely,

A handwritten signature in black ink, appearing to read 'Jeff Smidt'.

Jeff Smidt
Vice President & General Manager, Energy & Industrial Systems
UL LLC